

ADM INC ADVANTAGE DISCOUNT MACHINERY Inc.

EMAIL: the12call@yahoo.com

To:

Date:

Quote #

Phone:

Fax:

Eml:

Inventory No. 995

WE ARE PLEASED TO QUOTE THE FOLLOWING MACHINE, SUBJECT TO THE TERMS AND CONDITIONS STATED WITHIN THIS DOCUMENT.

ONE (1) REFURBISHED PINES NO.2 TURRET STOP HYDRAULIC TUBE BENDER

Features:

- S/N: Year: 1970'S
- Mandrel Extractor
- Approx. 8' 4" Over Mandrel
- Clockwise swing arm rotation R.H.

Specifications:

- Max. Capacity: :
 - Round tubing mild steel: 3" x .109"
 - Round tubing non-ferrous: 3" x .188"
 - Round tubing stainless steel: 3" x .065"
 - Square tubing mild steel: 2-1/2" x.083"
 - Mild steel pipe: 2" Schedule 80
 - Round bar mild steel: 1-7/8"
 - Square bar mild steel: 1-11/16"
- Max. Radius Standard 12"
- Max. Bend Angle 180° + Over Bend
- Bend accuracy: +/- 1/4 deg.
- Bend arm speed: 6 RPM
- Electric: 480/3/60, 10 HP
- Weight - 4,500 lbs.
- Dimensions: 56" W x 144" L x 50" H

Equipped With:

- Turret stop
- Wiper Die Holder
- Hydraulic mandrel extractor
- Hydraulic clamps
- Hydraulic bend arm
- Automatic slide lubricator

Condition:

- Very Good
- Hydraulically recently rebuilt
- Recently Retrofitted with P.L.C. Relay Replacement

Equipped With Original Pines Control

Control Features:

- Pines "Turret Stop" control
- P.L.C. Relays
- 9 Button remote pedestal mounted operator controls
- Original Pines stand alone control enclosure

OPTIONS:

	ADD TO BASE PRICE
Mandrel rod stops	\$975.00
P.D.A. Inline	\$6,650.00
Mandrel lubrication system	\$2,250.00
Overhead tie bar	\$2,950.00
Under nose split die actuator	\$8,500.00
High speed machine circuit	\$5,200.00
Conversion for 240/3/60 input power	\$1,200.00

MACHINE BASE PRICE F.O.B. Cadillac, MI \$20,000.00

Delivery: Delivery can be made immediately from stock on the date of purchase and receipt of payment. Addition of options would require a separate delivery promise, please call. Delivery is estimated and is subject to strikes, material shortages, transportation delays, government regulations and other hindrances beyond our control.

Terms: 100% due prior to shipment

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