

**ADM INC ADVANTAGE DISCOUNT MACHINERY Inc.**

EMAIL: [the12call@yahoo.com](mailto:the12call@yahoo.com) Web: [www.ADMInc.Biz](http://www.ADMInc.Biz)

To:

Date:

Quote #

Phone:

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**Inventory No. 1010**

WE ARE PLEASED TO QUOTE THE FOLLOWING MACHINE, SUBJECT TO THE TERMS STATED BELOW.

**ONE (1)...REFURBISHED EATON LEONARD VB300-HP CNC TUBE BENDER  
W/ TRIPLE HEAD SHIFT OPERATION & NEW BEND-PRO CNC CONTROL**

**IDENTIFICATIONS:**

S/N: Unknown

-Year: Late 1990's

**FEATURES:**

**New Current Tech Bend-Pro control**

**Newer Updated Servo's and Carriage**

Mandrel

Machine Capacity 3"

Counter Clockwise Rotation

15 HP 440/3/60 hydraulic pump motor

Weight: 6800 lbs

Dimensions: 60" W x 230" L x 75" H

**CONDITION:** Very Good

**Machine Specifications:**

Maximum tube size (mild steel): 3.0" x .187" wall (76.2 x 4.75 mm)

Maximum pipe size (mild steel): 2" SCH. 80 (2.375" x .218" wall)

Maximum centerline radius: 12" (304.8 mm)

Maximum tube length to 1<sup>st</sup> tangent: 12' 0" (3.66 m)

Maximum bend arm travel: 195 degrees

Maximum DOB (c-axis) operating speed: 25 RPM

Maximum POB (b-axis) rotation operating speed: 65 RPM

Maximum carriage (y-axis) travel speed: 2500 IPM

Distance between 1<sup>st</sup> & 2<sup>nd</sup> head shift positions: 2.0" (50.8 mm)

Distance between 1<sup>st</sup> & 3<sup>rd</sup> head shift positions: 4.0" (101.6 mm)

Resolution & repeatability: Angular: +/- .05 degrees Linear: +/- .004" (0.1 mm)

**Standard Machine Price.....F.O.B. Walled Lake, MI \$ 82,500.00**

**Terms: 50% Down 50% prior to shipment**

**P.O. BOX 598 WASHINGTON, MI 48094-0598 PHONE: (586)281-3017 Cell 586-703-1120**