

ADM INC ADVANTAGE DISCOUNT MACHINERY Inc.

EMAIL: the12call@yahoo.com

To:

Date:

Quote #

Phone:

Fax:

Eml:

Inventory No. 930

WE ARE PLEASED TO QUOTE THE FOLLOWING MACHINE, SUBJECT TO THE TERMS & CONDITIONS STATED BELOW.

ONE (1) RECENTLY REBUILT PINES NO.4 RH HYDRAULIC TUBE BENDER

IDENTIFICATIONS:

S/N: Unknown

-Year: 1970's

EQUIPPED WITH:

New Sierra PC based Control

Built in Jib Crane

Hydraulic Mandrel Extractor

Hydraulic Clamps

Hydraulic Bend Arm

Automatic Slide Lubricator

Wiper Die

Solenoid Valves

Overhead Tie Bar

Pressure Die Assist

20 HP 440/220/3/60 motor

Specifications:

-Maximum centerline radius (std.): 24"

-Maximum bending angle: 180 degrees + over bend

-Maximum tube length over mandrel: 13' 6" (Extensions available)

-Maximum average Bend Arm speed (our std.): 4 R.P.M. (at 2000 PSI operating pressure)

-Angular repeatability: 0.25 degrees

-Reservoir capacity: 122 Gallons (U.S.)

-Wired for 480V

-Weight: 12,600 lbs

-Dimensions: 65" W x 230" L x 56" H

Bending Capacities:

Material:	Material size in inches:
Round tubing mild steel	6.00" x .165 wall thickness (152.0 x 4.2 mm)
Round tubing stainless steel	4.50" x .250 wall thickness (114.0 x 6.3 mm)
Round tubing non-ferrous	6.00" x .250 wall thickness (152.0 x 6.3 mm)
Steel pipe schedule 80	4" (4.50" x .337 wall)
Square tubing mild steel	4.00" x .250 wall thickness (101.6 x 6.3 mm)
Round bar mild steel	3.50" (88.9 mm)
Square bar mild steel	3.125" (79.4 mm)

CONDITION: Very Good New Hydraulic Valves & Control. (Mechanically rebuilt by customer in 2006)

PRICE: F.O.B. Walled Lake, MI.....\$57,500.00

Terms: 100% due prior to shipping

P.O. BOX 598 WASHINGTON, MI 48094-0598 PHONE: (586)281-3017 Cell 586-703-1120