

ADM INC ADVANTAGE DISCOUNT MACHINERY Inc.

EMAIL: the12call@yahoo.com

To:

Date:

Quote #

Phone:

Fax:

Eml:

Inventory No. 945

WE ARE PLEASED TO QUOTE THE FOLLOWING MACHINE, SUBJECT TO THE TERMS & CONDITIONS STATED BELOW.

ONE (1)... PINES NO. 1 ¼ HYDRAULIC ROTARY TUBE BENDER

IDENTIFICATIONS:

S/N: Unknown

-Year: 1970's (Rebuilt by Tube Works 2000)

EQUIPPED WITH:

Allen Bradley PLC Control

Hydraulic Mandrel Extractor

Hydraulic Clamps

Hydraulic Bend Arm

Automatic Slide Lubricator

Wiper Die

10 HP 440/3/60 motor

Specifications:

-Maximum centerline radius (std.): 12" (Extended Arm opt.): 20 1/4"

-Maximum bending angle: 180 degrees + over bend

-Maximum tube length over mandrel: 7' 5" (Extensions available)

-Maximum average Bend Arm speed (std.): 13.5 R.P.M.

-Angular repeatability: 0.25 degrees

-Reservoir capacity: 55 Gallons (U.S.)

-Wired for 480V

-Weight: 4,500 lbs.

Operational footprint (std.): 7' x 14'

Bending Capacities:

Material:	Material size in inches:
Round tubing mild steel	2.50" x .065 wall thickness (63.5 x 1.6 mm)
Round tubing stainless steel	1.75" x .065 wall thickness (44.4 x 1.6 mm)
Round tubing non-ferrous	3.00" x .065 wall thickness (76.0 x 1.65 mm)
Steel pipe schedule 80	1 ¼" (1.660" x .191 wall)
Square tubing mild steel	1.75" x .065 wall thickness (44.4 x 1.6 mm)
Round bar mild steel	1.375" (34.9 mm)
Square bar mild steel	1.125" (28.6 mm)

MACHINE BASE PRICE, F.O.B. Port Huron, MI..... \$16,000.00 (All U.S. Funds)

(Optional PDA Available \$6,650.00 Add On)

Terms: 100% due prior to shipment

P.O. BOX 598 WASHINGTON, MI 48094-0598 PHONE: (586)281-3017 Cell 586-703-1120