

# **ADM INC ADVANTAGE DISCOUNT MACHINERY Inc.**

EMAIL: the12call@yahoo.com

To:

Date:

Quote #

Phone:

Fax:

Eml:

**Inventory No. 937**

WE ARE PLEASED TO QUOTE THE FOLLOWING MACHINE, SUBJECT TO THE TERMS & CONDITIONS STATED BELOW.

## **ONE (1)...PARTIAL REBUILT PINES NO. 3 RH HYDRAULIC ROTARY TUBE BENDER**

### **IDENTIFICATIONS:**

S/N: Unknown

-Year: 1960's

### **EQUIPPED WITH:**

New Sierra PC based Control

New Solenoid Valves

New Electrics Complete

New Hydraulics (Complete System)

Hydraulic Mandrel Extractor

Hydraulic Clamps

Hydraulic Bend Arm

Automatic Slide Lubricator

Wiper Die

Pressure Die Assist

New 20 HP 440/220/3/60 motor

### **Specifications:**

-Maximum centerline radius (std.): 24" (Extended Arm opt.): 48"

-Maximum bending angle: 180 degrees + over bend

-Maximum tube length over mandrel: 13' 6" (Extensions available)

-Maximum average Bend Arm speed (std.): 5 R.P.M.

-Angular repeatability: 0.25 degrees

-Motor: (std.): 20 H.P.

-Reservoir capacity: 122 Gallons (U.S.)

-Wired for 240V or 480V (Please specify choice)

-Weight: 12,300 lbs.; Operational footprint (std.): 11' x 24'

### **Bending Capacities:**

<b>Material:</b>	<b>Material size in inches:</b>
Round tubing mild steel	5.50" x .095 wall thickness (140.0 x 2.4 mm)
Round tubing stainless steel	4.50" x .083 wall thickness (114.0 x 2.1 mm)
Round tubing non-ferrous	5.50" x .148 wall thickness (140.0 x 3.75 mm)
Steel pipe schedule 80	3" (3.50" x .300 wall)
Square tubing mild steel	3.50" x .144 wall thickness (88.9 x 3.6 mm)
Round bar mild steel	2.75" (69.8 mm)
Square bar mild steel	2.50" (63.5 mm)

**MACHINE BASE PRICE, F.O.B. Brighton, MI.....**

**\$48,500.00** (All U.S. Funds)

**Terms:** 50% deposit with order  
50% due prior to shipment

**P.O. BOX 598 WASHINGTON, MI 48094-0598 PHONE: (586)281-3017 Cell 586-703-1120**